

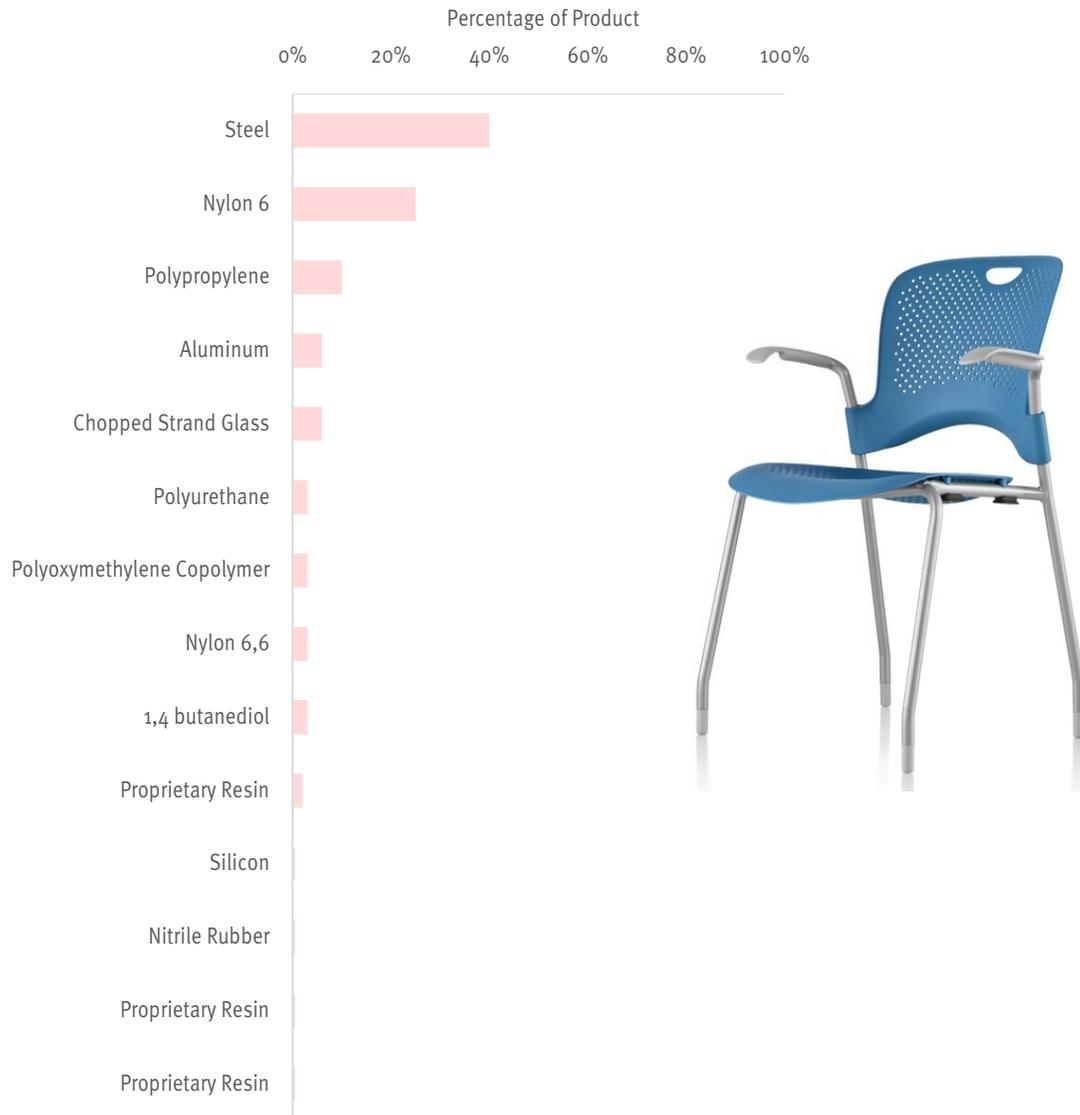
Herman Miller

Material Ingredient Disclosure



Caper®

OVERVIEW OF MATERIALS USED:



Products built with transparency.

It's important for you to know what's in our products. That's why this disclosure exists: to give you a picture of how our dedicated team of chemical experts is making sure we use the safest chemicals possible. It's another way we're helping people thrive.

Herman Miller

Material Ingredient Disclosure



Caper®

This disclosure meets LEED v4 Building Product Disclosure and Optimization - Material Ingredients Credit, Option 1 Manufacturer Inventory

This chart represents the ingredients that are in this product in concentrations of at least 1000 ppm (0.1%). Ingredients are screened against the GreenScreen® List Translator. The information provided is based upon the best available information as provided by suppliers, consultants or other relevant sources. Herman Miller makes every reasonable effort to ensure that the data is accurate and current.

Ingredient	CASRN	% of Product	Role/Notes
Steel	12597-69-2	35 - 45%	
Nylon 6	25038-54-4	20 - 30%	
Polypropylene	9003-07-0	8 - 12%	
Aluminum	7429-90-5	4 - 8%	
Chopped Strand Glass	65997-17-3	4 - 8%	
Polyurethane	9009-54-5	1 - 5%	
Polyoxymethylene Copolymer	24969-26-4	1 - 5%	
Nylon 6,6	32131-17-2	1 - 5%	
1,4 butanediol	110-63-4	1 - 5%	
Proprietary Resin	Proprietary	1 - 3%	Resin; LT-U
Silicon	7440-21-3	0 - 1%	
Nitrile Rubber	9003-18-3	0 - 1%	
Proprietary Resin	Proprietary	0 - 1%	Resin; LT-U
Proprietary Resin	Proprietary	0 - 1%	Resin; LT-U